





## WEBBING & LASHINGS

In many cases the immediate requirement is non-standard and needs a customised solution to satisfy the need. Drallim Aerospace is always ready to provide advice and guidance to ensure the most practical and cost effective solution to any restraint requirement.

#### **SHIPBORNE LASHINGS**

The MC1 was initially designed to secure seaborne helicopters to ship flight decks.



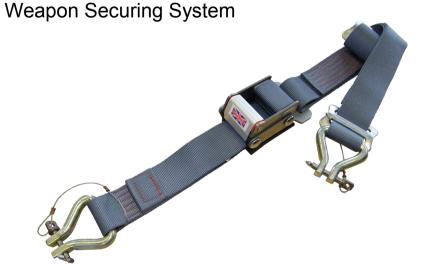
| SPECIFICATIONS         |                  |                      |  |
|------------------------|------------------|----------------------|--|
| Part Number            | SP4147           | MC1 Webbing Tie Down |  |
| Design Load            | 3000 lb          | 1360 kg              |  |
| Ultimate Load          | 4000 lb          | 2270 kg              |  |
| Weight with 6m webbing | 3 lb             | 1.36 kg              |  |
| Webbing width          | 1¾ in            | 44 mm                |  |
| NSN                    | 3940-99-766-0786 |                      |  |

The MC2 was designed to tie down the EH101 Merlin Helicopter securely to the deck to the deck



| SPECIFICATIONS               |                     |  |  |
|------------------------------|---------------------|--|--|
| Part number                  | 111CA24             |  |  |
| Design Load                  | 10,000 lb (4536 kg) |  |  |
| Ultimate Load                | 15,000 lb (6804 kg) |  |  |
| Unit Weight with 6 m Webbing | 9 lb (4.1 kg)       |  |  |
| Webbing Width                | 60 mm               |  |  |
| NSN                          | 1730-99-1518223     |  |  |
| Material                     | Stainless Steel     |  |  |





| SPECIFICATIONS |                      |  |  |
|----------------|----------------------|--|--|
| Ultimate Load  | 4,800 lbs (2,177 kg) |  |  |
| Unit Weight    | 1.3 lb (0.6 Kg)      |  |  |
| Webbing        | Nylon                |  |  |



### MC1/QRC Combination Deck Lashing



| PRODUCT SPECIFICATION        |                   |  |  |
|------------------------------|-------------------|--|--|
| Part number                  | 92CA24            |  |  |
| Design Load                  | 3,000 lb (1360kg) |  |  |
| Ultimate Load                | 5,000 lb (2268kg) |  |  |
| Unit Weight with 6 m Webbing | 9 lb (2.75 kg)    |  |  |
| Webbing                      | 45 x 6000 mm      |  |  |
| NSN                          | 1730-99-3205005   |  |  |
| Webbing Material             | Nylon             |  |  |

### **CA235 Webbing Retractor**



| PRODUCT SPECIFICATION        |
|------------------------------|
| Marine corrosion environment |
| Low force retraction system  |
| Vibration resistant          |
| Quick release facility       |

### **Example Case Study: The Rigid Raider (UK Royal Navy)**



In 2007, Drallim Aerospace (previously Cargo aids) were contacted by the contractor regarding the urgent design of a restraint required for a vessel that was due to be commissioned the following day. The restraint was to ensure that the Rigid Raider would not be lost during engine maintenance, where it was imperative for the derrick to be detached.

Cargo Aids responded immediately and designed, produced and delivered the required restraint to the vessel at another location during sea trials, all done within July 2007. This allowed the vessel to sail to the South Atlantic for an extended deployment with sufficient restraints to complete the mission.



# **General Lashings**

**Lightweight General Purpose Restraint** 



Heavy Duty Restraint (Component in 13,600kg, 30,000lb) systems

2,268 kg (5,000lb) Ratchet Strop





2,268kg (5,000lb) Wheel Restraint



## **WEBBING**

Ratchet Strops can be produced to most strengths and sizes in any configuration that may be required to satisfy the task. Other options of fastening are always available including over-centre buckles, non-sew hooks, and one-way buckles in many different materials.



25mm Webbing



35mm Webbing



50mm Webbing



75mm Webbing

## **Polyester Webbing**

The cargo restraint webbings meet the requirements of the European and British standards EN12195 and BS5759: 1987. Webbing is supplied in widths of 25mm, 35mm, 50mm and 75mm in a range of colours and load capacity's

25mm up to 2000kg (4409 lb)

35mm up to 4500kg (9921 lb)

50mm up to 6000kg (13228 lb)

75mm up to 13500kg (29762 lb)





## **RATCHET BUCKLES**

Drallim offers a range of rachet buckles from 25mm light duty to 75mm heavy duty.



Narrow Handle Long Narrow Handle Wide Handle Long Wide Handle

25mm up to 2000kg (4409 lb), 35mm up to 3000kg (6614 lb), 50mm up to 6000kg (13228 lb), 75mm up to 10000kg (22046 lb)

#### **Over Centre Buckles**

Range to suit 25mm, 45mm & 50mm Webbing

25mm up to 450kg (992lb) 45mm up to 2300kg (5071lb) 50mm up to 2000kg (4409lb)



#### **Cam Buckles**

Range to suit **25mm**, **35mm** and **50mm** webbing 25mm up to 800kg (1764lb) 35mm up to 600kg (1323lb) 50mm up to 1400kg (3086lb)



### Types of Ends for different size webbing.

| S Hook     | 25mm - 1500kg (3307lb)                           |  |
|------------|--|--|
| Delta Ring | 25mm - 1600kg (3527lb)<br>35mm - 3000kg (6614lb) |  |
| Delta ring | 50mm - 5000kg (11023lb)                          |  |
| Delta Ring | 75mm - 20000kg (44092lb)                         |  |



Anchor Plate 25mm - 1000kg (2205lb)

50mm - 1500kg (3307lb)

Flat Hook 25mm - 500kg (1102lb)

Wire Hook 25mm - 2000kg (4409lb)

35mm - 3000kg (6614lb) 50mm - 5000kg (11023lb) 75mm - 10000kg (22046lb)



Snap Wire Hook 35mm - 3000kg (6614lb)

50mm - 5000kg (11023lb)



Flat Snap Hook 25mm - 2500kg (5512lb)

45mm - 2500kg (5512lb) 50mm - 5000kg (11023lb)



Twisted Snap Hook 25mm - 1500kg (3307lb)

35mm - 3000kg (6614lb) 50mm - 5000kg (11023lb)



Flat J Hook 50mm - 3000kg (6614lb)



Flat J Hook 50mm - 30

With Keeper

50mm - 3000kg (6614lb)



Rav Hook Flat 50mm - 5000kg (11023lb)



Rav Hook 35mm - 3000kg (6614lb)

50mm - 5000kg (11023lb) 75mm - 10000kg (22046lb)



Three bar Slider 50mm - 1000kg (2204lb)



These are some examples of the more popular end fittings used.

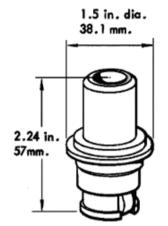




# Seat Tube / Floor pan fittings



This non-standard fitting was designed to allow for the rapid fitting and removal of seats in an airframe cabin utilising the manufacturers original floor configuration.



These examples show the many solutions that can be supplied.

The Seat Tube fitting quickly snaps on to the stud of the floor fitting which allows land, sea and air transporters to be changed from cargo carrying to passenger carrying in minutes.



| Specification - Seat Tube Fitting |                |  |
|-----------------------------------|----------------|--|
| Part Number                       | 51CA16         |  |
| Proof Load                        | 1200lb (544kg) |  |
| Ultimate Load                     | 1800lb (816kg) |  |
| Weight                            | 3oz (0.08kg)   |  |



| Specification - Floor Fitting |                 |  |  |
|-------------------------------|-----------------|--|--|
| Part Number                   | 53CA16          |  |  |
| NSN Number                    | 1560-99-4156266 |  |  |
| Proof Load                    | 1200lb (544kg)  |  |  |
| Ultimate Load                 | 1800lb (816kg)  |  |  |
| Weight                        | 6oz (0.17kg)    |  |  |



| Minimum Specification Ring and Stud Fitting |                   |                  |               |        |
|---|-------------------|------------------|---------------|--------|
| Part Number                                 |                   | 123CA16          |               |        |
| NSN Number                                  |                   | 1680-99-820-8601 |               |        |
|   | Ring              |                  | Stud          |        |
|   | Vertical Pull     | 45 Deg           | Vertical Pull | 45 Deg |
| Proof Load (lbf)                            | 2250              | 1875             | 3750          | 2909   |
| Ultimate Load (lbf)                         | 3000              | 2500             | 5000          | 5230   |
| Weight                                      | 0.38lbs (0.172kg) |                  |               |        |



| Minimum Specification Ring and Stud Fitting |                  |        |               |        |
|---|------------------|--------|---------------|--------|
| Part Number                                 | AS21234          |        |               |        |
| NSN Number                                  |                  |        |               |        |
|   | Ring             |        | Stud          |        |
|   | Vertical Pull    | 45 Deg | Vertical Pull | 45 Deg |
| Proof Load (lbf)                            | 5000             | 5000   | 5475          | 2300   |
| Ultimate Load (lbf)                         | 7500             | 7500   |               |        |
| Weight                                      | 1.0lbs (0.475kg) |        |               |        |



## **CONTACT US**

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